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DEGLADATION FOR	NUTULTY OF	Att rn y Docket Nun	ber	17925 USA			
DECLARATION FOR DESIGN	j	First Nam d Inventor		John M.	Shingle		
PATENT APPLI	•	COMPLETE IF KNOWN					
(37 CFR 1	.63)	Application Number					
Declaration Submitted OR with Initial Filing	Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)	Filing Date					
		Art Unit					
		Examiner Name					
As the below named inventor, I hereby declare that:							
My residence, mailing address, and ci	tizenship are as stated below	w next to my name.					
I believe I am the original and first inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled:							
							
Injection Molding Method	d and Apparatus						
(Title of the Invention) the specification of which							
רבו [']							
is attached hereto							
OR					or PCT International		
was filed on (MM/DD/YYYY) as United States Application Number or PCT International					or rot memadonar		
		<u></u>					
Application Number and was amended on (MM/DD/YYYY) (if applicable).					(if applicable).		
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.							
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.							
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.							
Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)		riority Claimed	Certified Copy Attached? YES NO		
	1		l	1 1			

[Page 1 of 2]

Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:

Burden Hour Statement: This form is estimated to take 21 minutes to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Washington, DC 20231.

DECLARATION — Utility or Design Patent Application

Direct all correspondence to: Customer Number or Bar Code Label 27081 OR Correspondence address below							
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
NAME OF SOLE OR FIRST INVENTOR: A petition has been filed for this unsigned inventor							
Given Name John M. (first and middle [if any])			Shingle Family Name or Surname				
Inventor's Signature Date 7-3/-03							
Perrysburg Regidence: City	OH		USA	USA			
Residence: City State Country Citizenship 29845 Oregon Road, Apartment 58 Mailing Address							
Perrysburg city	OH State		43551 zip	USA Country			
NAME OF SECOND INVENTOR: A petition has been filed for this unsigned inventor							
Given Name (first and middle [if any])		Family or Sum					
Inventor's Signature				Date			
Residence: City	State		Country	Citizenship			
Mailing Address							
City	State		ZIP	Country			
Additional inventors are being named on thesupplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.							

PTO/SB/81 (06-03)

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	rmation unless it displays a valid OMB control number.
Application Number	
Filing Date	
First Named Inventor	John M. Shingle
Title	"Injection Molding Method
Art Unit	and Apparatus"
Examiner Name	
Attorney Docket Number	17925 USA

I hereby appoint:				
Practitioners at Customer Number:				
OR				
X Practitioner(s) named below:				
Name	Registration Number			
Principal Attorneys:				
Nirav D. Parikh	46,394			
H. G. Bruss	24,389			
Associate Attorney: T. A. Meehan	19,713			
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I am the: Applicant/Inventor.				
Assignee of record of the entire interest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/	96)			
SIGNATURE of Applican	nt or Assignee of Record			
Name John M. Shingle				
Signature				
Date 7-3/-d3	Telephone (419) 247-7143			
NOTE: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below*.				
*Total of forms are submitted.				

This collection of information is required by 37 CFR 1.31 and 1.33. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 3 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.